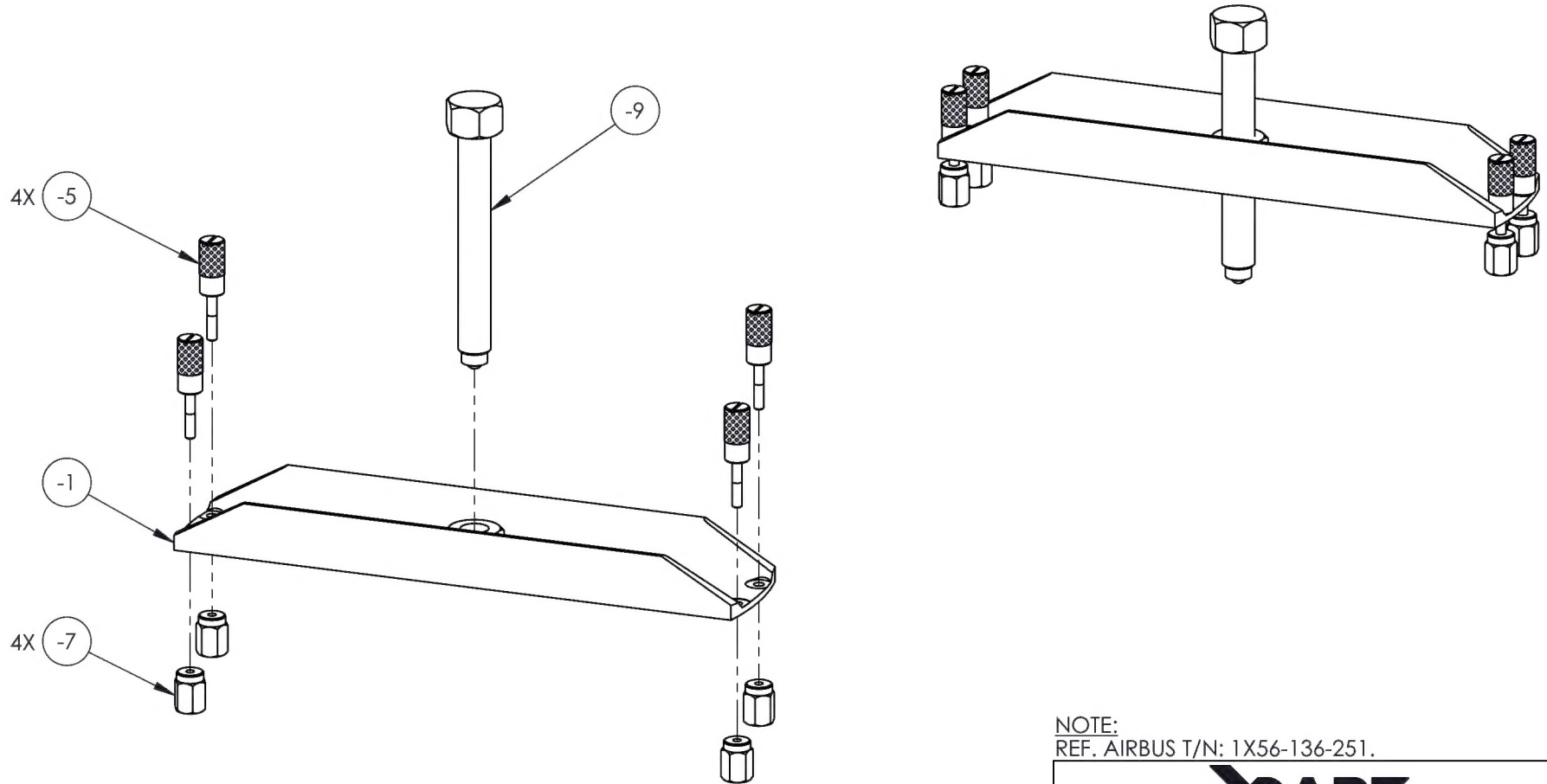


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REVISIONS					
REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED
1		RELEASED FOR PRODUCTION.	9/20/2016	DPD	JAG



NOTE:
REF. AIRBUS T/N: 1X56-136-251.

ASSY QTY	ASSY QTY	ASSY QTY	B/O	Part #	UNIT QTY	Description	Material	B/O INFORMATION OR SPECIFICATIONS	PG.	TITLE		
		X		-1	1	FRAME WELDMENT			2	PULLER		
		1		-3		CHANNEL	STEEL		3	DWG NO. RBE1X56-136-251		
				-5	4	KNURLED BOLT	4140/4142		4	REV 1		
				-7	4	SPECIAL NUT	4140/4142		5	MAT'L		
	X			-9	1	BOLT ASSEMBLY			6	HEAT TREAT FINISH		
X	1			-11		BOLT WELDMENT			7	SPEC		
1				-13		ACME ROD	STEEL	M20 X 4mm ACME (MCMaster-CARR #97048A719) MODIFIED	7	DRAWN BY: DUERFELDT		
1		1	B/O	-15		ACME HEX NUT	STEEL	M20 X 4mm ACME (MCMaster-CARR #94353A200)	2 & 7	CHECKED: CLOUGH		
	1		B/O	-17		BEARING BALL	S.S.	Ø10mm (MCMaster-CARR #1598K32)	6	OPPS APPR: ANDERSON		
ASSY -11	ASSY -9	ASSY -1								QA APPR: LINDSAY		
										APPROVED: GILBERT		
										SCALE 1:4		
										DATE 8/5/2016		
										SHEET 1 OF 8		

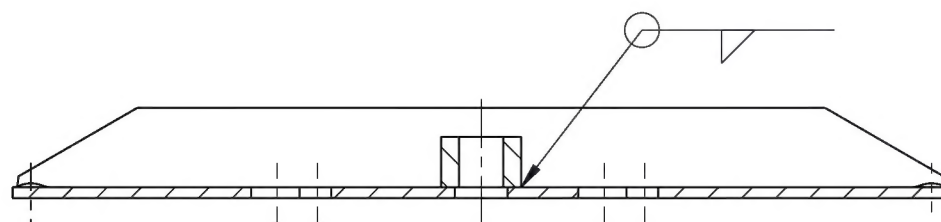
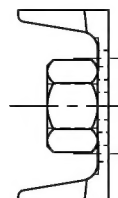
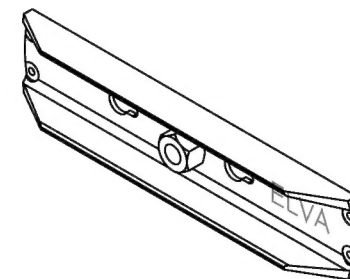
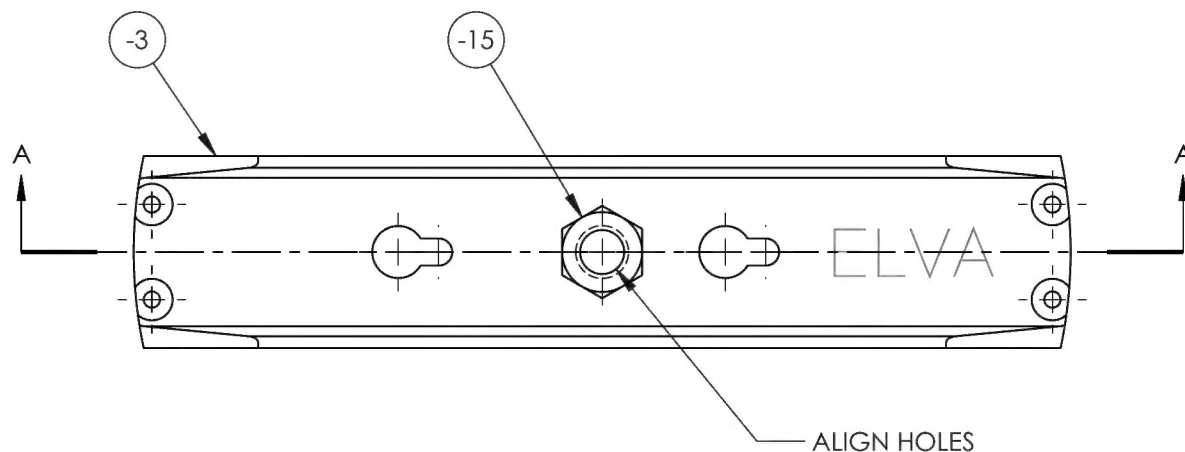
DART
AEROSPACE

UNLESS OTHERWISE SPECIFIED
DIMENSIONS ARE IN INCHES
.XXX ± .005 FRACTIONS ± 1/8
.XX ± .01 ANGLES ± .5°
.X ± .1 SURFACES = 125°
1. BREAK ALL SHARP EDGES
.015 x 45° OR .015R
2. DIMENSIONAL LIMITS APPLY
AFTER PLATING
3. INTERPRET DIM AND TOL PER
ASME Y14.5M-2009

USED ON MODEL
H145

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REV	ECR	DESCRIPTION	DATE	INITIAL	APPROVED



SECTION A-A

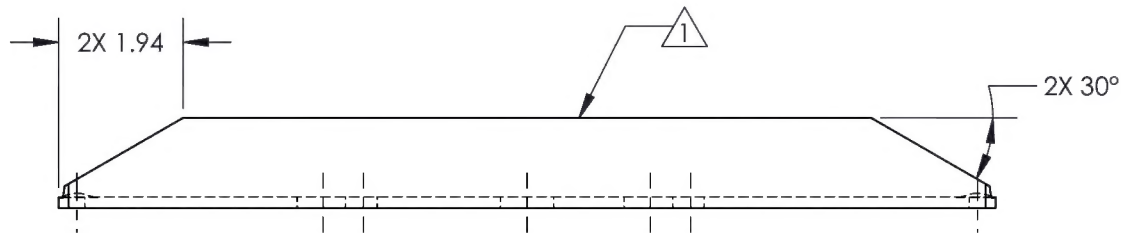
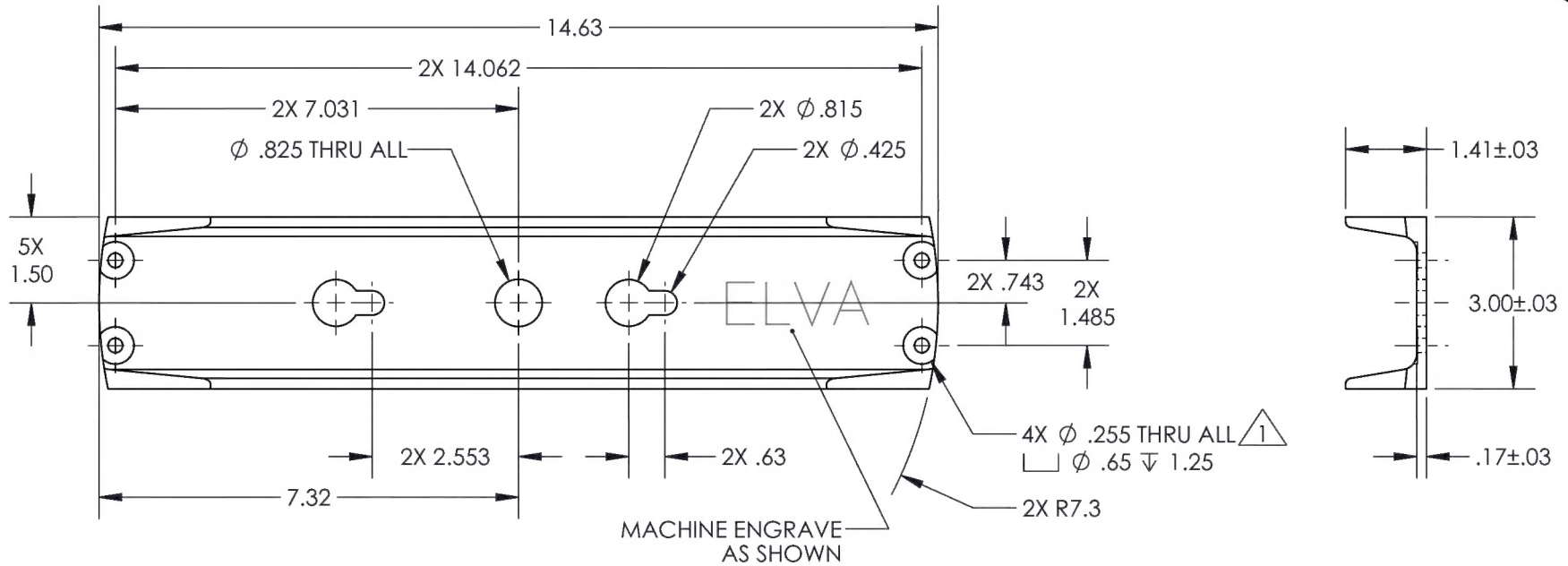
(-1)

FRAME WELDMENT

DART AEROSPACE	
TITLE PULLER	
DWG NO. RBE1X56-136-251-1	REV 1
MAT'L _____ HEAT TREAT _____ FINISH ZINC PLATE SPEC ASTM B633 TYPE I SC 2	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± 5° .X ± .1 SURFACES = 125°	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT CHECKED: CLOUGH OPPTS APPR: ANDERSON QA APPR: LINDSAY APPROVED: GILBERT	
USED ON MODEL H145	
SCALE 1:3	DATE 8/5/2016
SHEET 2 OF 8	

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REV	ECR	DESCRIPTION	DATE	INITIAL
				APPROVED



(-3)
CHANNEL

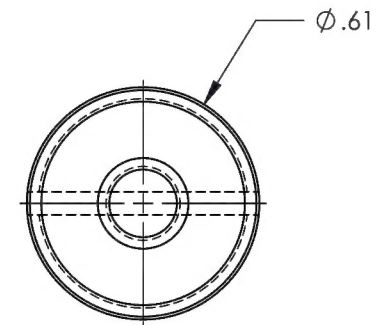
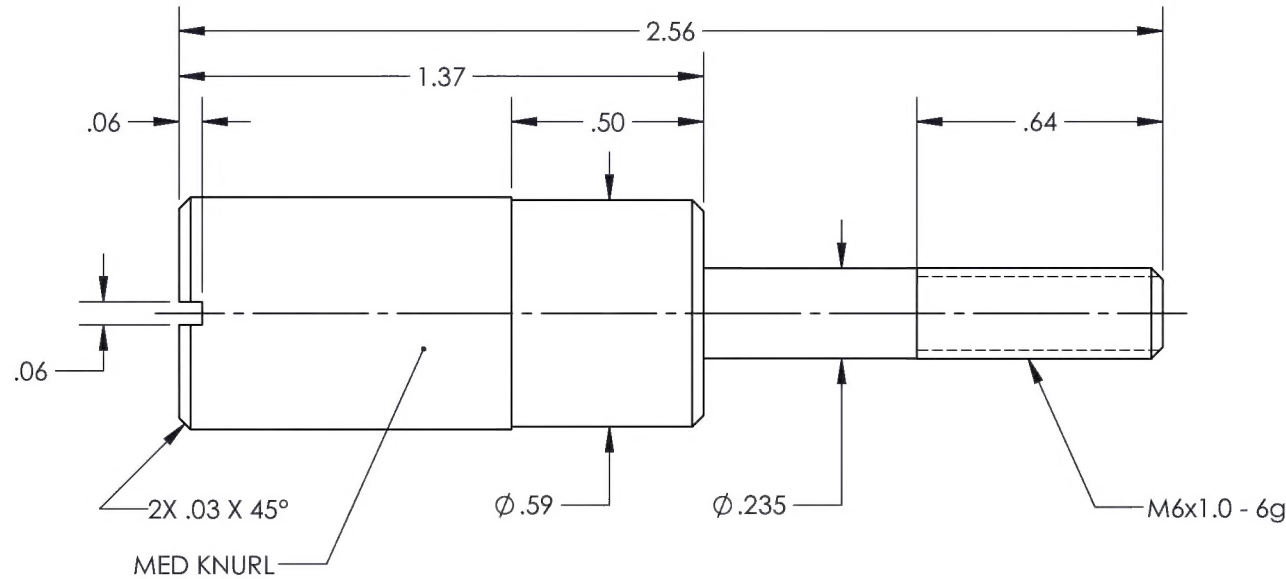
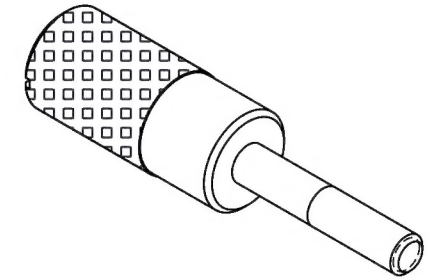
NOTE:

$\triangle 1$ HOLE DEPTH CALLED FROM THIS SURFACE.

DART AEROSPACE	
TITLE PULLER	
DWG NO. RBE1X56-136-251-3	REV 1
MAT'L STEEL HEAT TREAT FINISH SEE -1 SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX \pm .005 FRACTIONS \pm 1/8 .XX \pm .01 ANGLES \pm 5° .X \pm .1 SURFACES = 125 ✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL H145
CHECKED: CLOUGH	
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:3	DATE 8/5/2016
SHEET 3 OF 8	

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REV	ECR	DESCRIPTION	DATE
			INITIAL
			APPROVED



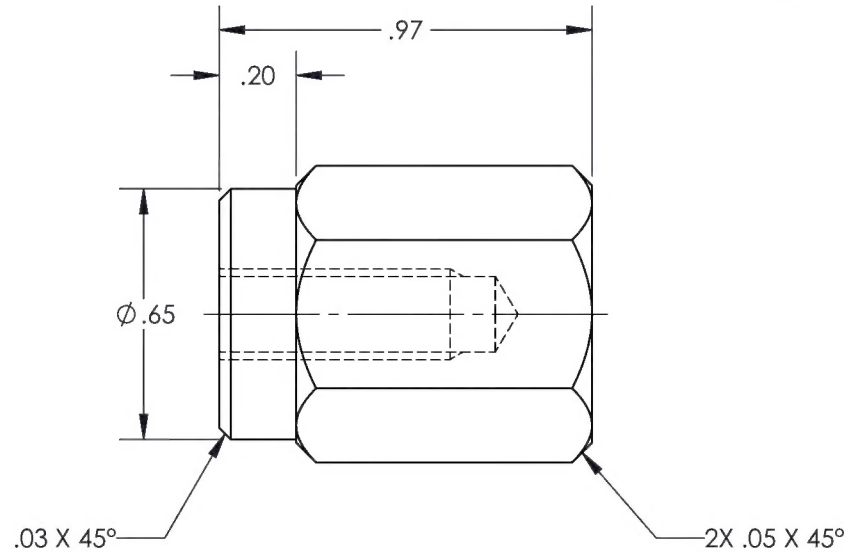
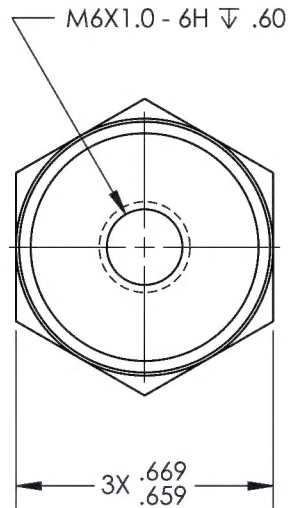
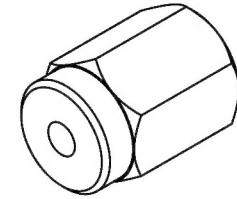
(-5)

KNURLED BOLT

DART AEROSPACE	
TITLE PULLER	
DWG NO. RBE1X56-136-251-5	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT TREAT RC 28-32	DIMENSIONS ARE IN INCHES
FINISH ZINC PLATE	.XXX ± .005 FRACTIONS ± 1/8
SPEC ASTM B633 TYPE I SC 2	.XX ± .01 ANGLES ± 5°
DRAWN BY: DUERFELDT	.X ± .1 SURFACES = 125/✓
CHECKED: CLOUGH	1. BREAK ALL SHARP EDGES
OPPS APPR: ANDERSON	.015 x 45° OR .015R
QA APPR: LINDSAY	2. DIMENSIONAL LIMITS APPLY
APPROVED: GILBERT	AFTER PLATING
SCALE 2:1	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
DATE 8/5/2016	USED ON MODEL
	H145
	SHEET 4 OF 8

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				APPROVED

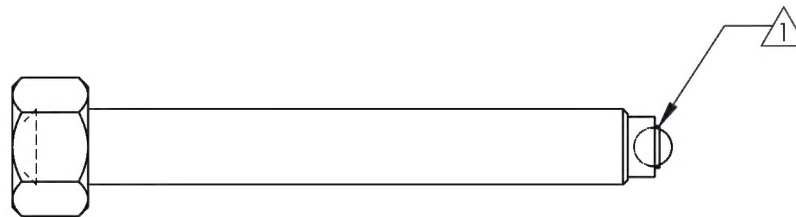
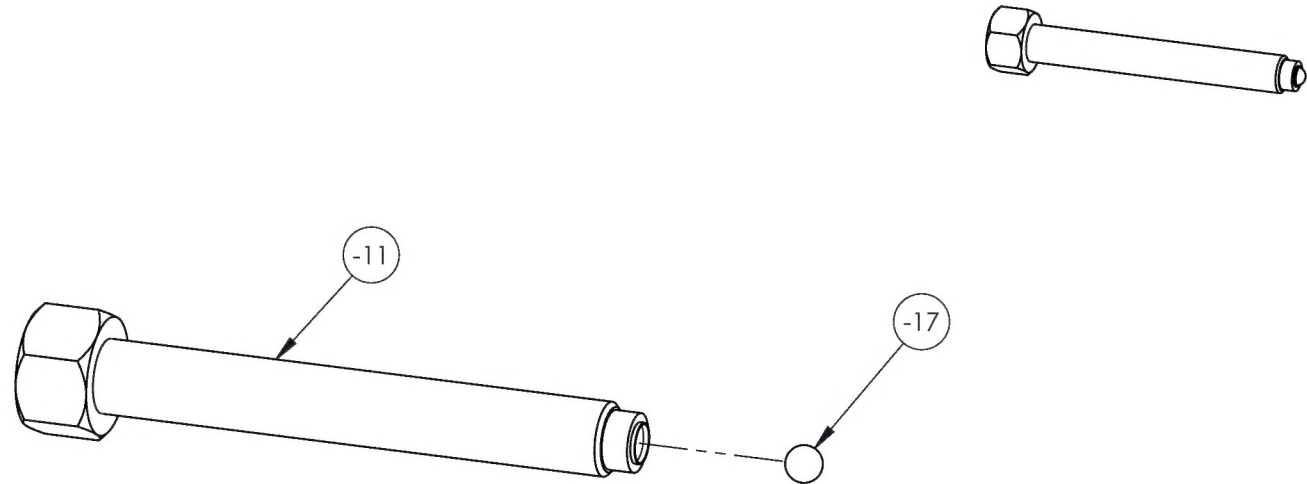


(-7)
SPECIAL NUT

DART AEROSPACE	
TITLE PULLER	
DWG NO. RBE1X56-136-251-7	REV 1
MAT'L 4140/4142	UNLESS OTHERWISE SPECIFIED
HEAT RC 28-32	DIMENSIONS ARE IN INCHES
TREAT	.XXX ± .005 FRACTIONS ± 1/8
FINISH ZINC PLATE	.XX ± .01 ANGLES ± .5°
SPEC ASTM B633 TYPE I SC 2	.X ± .1 SURFACES = 125
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES
CHECKED: CLOUGH	.015 x 45° OR .015R
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY
QA APPR: LINDSAY	AFTER PLATING
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER
	ASME Y14.5M-2009
	USED ON MODEL
	H145
SCALE 2:1	DATE 8/5/2016
	SHEET 5 OF 8

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(-9)

BOLT ASSEMBLY

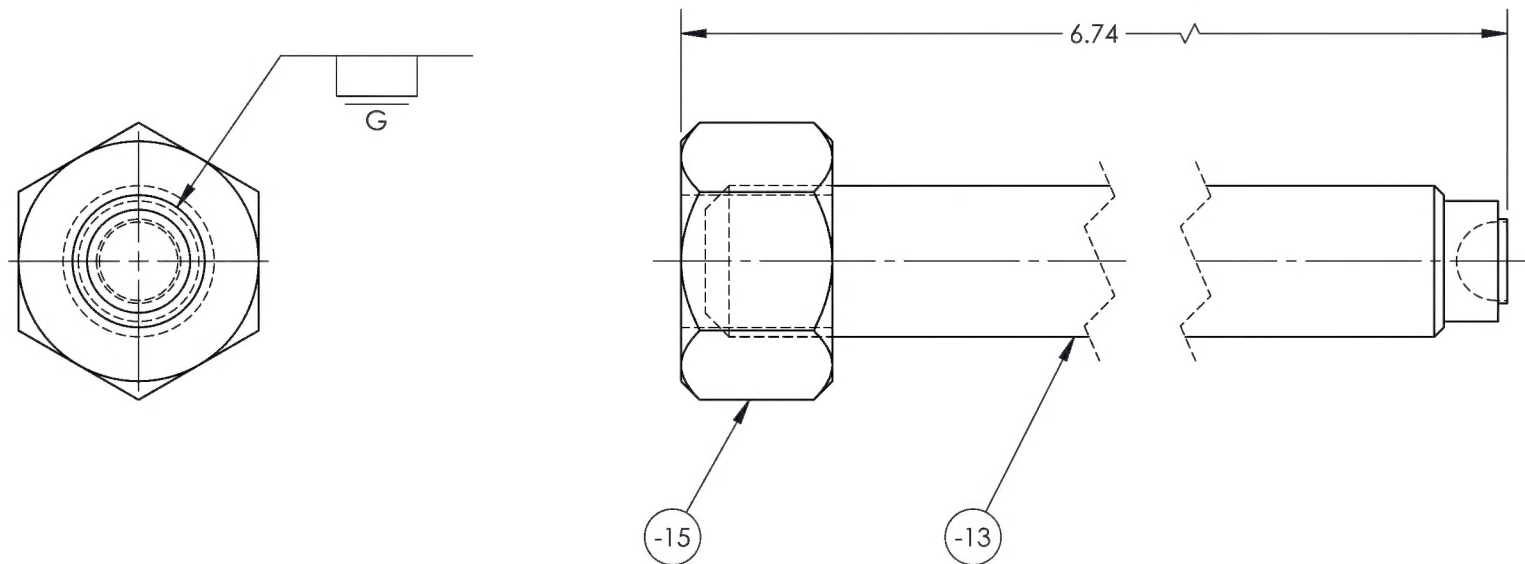
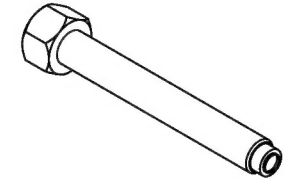
NOTE:

- 1 PEEN OVER LIP OF -11 BOLT WELDMENT AFTER INSTALLING -17 BEARING BALL. -17 BEARING BALL MUST ROTATE FREELY.

DART AEROSPACE																											
TITLE PULLER																											
DWG NO. RBE1X56-136-251-9	REV 1																										
<table border="1"> <tr> <td>MAT'L</td> <td>UNLESS OTHERWISE SPECIFIED</td> </tr> <tr> <td>HEAT TREAT</td> <td>DIMENSIONS ARE IN INCHES</td> </tr> <tr> <td>FINISH</td> <td>.XXX ± .005 FRACTIONS ± 1/8</td> </tr> <tr> <td>SPEC</td> <td>.XX ± .01 ANGLES ± 5°</td> </tr> <tr> <td></td> <td>.X ± .1 SURFACES = 125°</td> </tr> <tr> <td>DRAWN BY: DUERFELDT</td> <td>1. BREAK ALL SHARP EDGES</td> </tr> <tr> <td>CHECKED: CLOUGH</td> <td>.015 x 45° OR .015R</td> </tr> <tr> <td>OPPS APPR: ANDERSON</td> <td>2. DIMENSIONAL LIMITS APPLY</td> </tr> <tr> <td>QA APPR: LINDSAY</td> <td>AFTER PLATING</td> </tr> <tr> <td>APPROVED: GILBERT</td> <td>3. INTERPRET DIM AND TOL PER</td> </tr> <tr> <td></td> <td>ASME Y14.5M-2009</td> </tr> <tr> <td></td> <td>USED ON MODEL</td> </tr> <tr> <td></td> <td>H145</td> </tr> </table>		MAT'L	UNLESS OTHERWISE SPECIFIED	HEAT TREAT	DIMENSIONS ARE IN INCHES	FINISH	.XXX ± .005 FRACTIONS ± 1/8	SPEC	.XX ± .01 ANGLES ± 5°		.X ± .1 SURFACES = 125°	DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES	CHECKED: CLOUGH	.015 x 45° OR .015R	OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY	QA APPR: LINDSAY	AFTER PLATING	APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER		ASME Y14.5M-2009		USED ON MODEL		H145
MAT'L	UNLESS OTHERWISE SPECIFIED																										
HEAT TREAT	DIMENSIONS ARE IN INCHES																										
FINISH	.XXX ± .005 FRACTIONS ± 1/8																										
SPEC	.XX ± .01 ANGLES ± 5°																										
	.X ± .1 SURFACES = 125°																										
DRAWN BY: DUERFELDT	1. BREAK ALL SHARP EDGES																										
CHECKED: CLOUGH	.015 x 45° OR .015R																										
OPPS APPR: ANDERSON	2. DIMENSIONAL LIMITS APPLY																										
QA APPR: LINDSAY	AFTER PLATING																										
APPROVED: GILBERT	3. INTERPRET DIM AND TOL PER																										
	ASME Y14.5M-2009																										
	USED ON MODEL																										
	H145																										
SCALE 1:2	DATE 8/5/2016																										
SHEET 6 OF 8																											

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				APPROVED



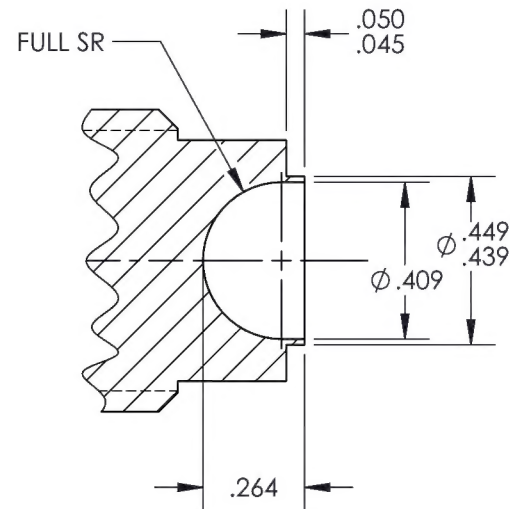
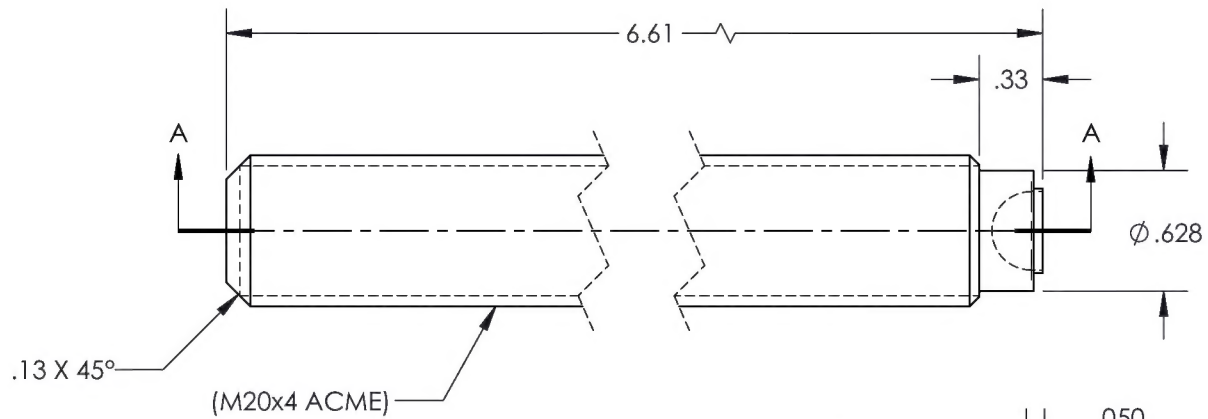
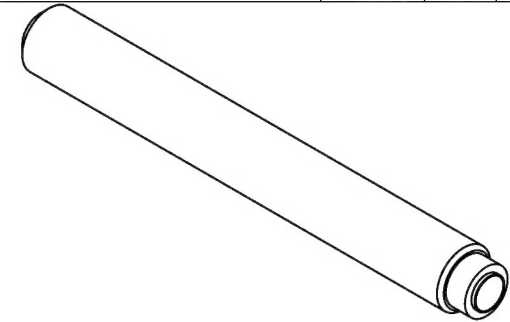
(-11)

BOLT WELDMENT

DART AEROSPACE	
TITLE: PULLER	
DWG NO. RBE1X56-136-251-11	REV 1
MAT'L HEAT TREAT FINISH ZINC PLATE	UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .010 FRACTIONS ± 1/8 .XX ± .03 ANGLES ± 1° .X ± .1 SURFACES = 125/✓
SPEC ASTM B633 TYPE I SC 2	1. BREAK ALL SHARP EDGES .015 x 45° OR .015R
DRAWN BY: DUERFELDT	2. DIMENSIONAL LIMITS APPLY AFTER PLATING
CHECKED: CLOUGH	3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009
OPPS APPR: ANDERSON	USED ON MODEL
QA APPR: LINDSAY	H145
APPROVED: GILBERT	
SCALE 1:1	DATE 8/5/2016
SHEET 7 OF 8	

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REVISIONS			
REV	ECR	DESCRIPTION	DATE



SECTION A-A
SCALE 2 : 1

(-13)
ACME ROD

DART AEROSPACE	
TITLE PULLER	
DWG NO. RBE1X56-136-251-13	REV 1
MAT'L STEEL HEAT TREAT FINISH SEE -11 SPEC	
UNLESS OTHERWISE SPECIFIED DIMENSIONS ARE IN INCHES .XXX ± .005 FRACTIONS ± 1/8 .XX ± .01 ANGLES ± .5° .X ± .1 SURFACES = 125✓	
1. BREAK ALL SHARP EDGES .015 x 45° OR .015R 2. DIMENSIONAL LIMITS APPLY AFTER PLATING 3. INTERPRET DIM AND TOL PER ASME Y14.5M-2009	
DRAWN BY: DUERFELDT	USED ON MODEL
CHECKED: CLOUGH	EC 145
OPPS APPR: ANDERSON	
QA APPR: LINDSAY	
APPROVED: GILBERT	
SCALE 1:1	DATE 8/5/2016
SHEET 8 OF 8	